



We understand that there are many Manufacturers of PVC vinyl fencing products. We also understand that finding the best vinyl fence is something that can bring with it some anxiety. It's a legitimate home improvement purchase that should last and look great for a long time.

The founders of Signature Series Products LLC have over 50 years of installation experience in the fence industry. This experience gives us a unique perspective. We have seen first hand what works and what does not. Using our experience and top-grade materials from VEKA, one of our nations largest Domestic extruders of vinyl products, we have developed a brand that is superior to all others. Find out more at www.signaturepvc.com.

While we have you, since you are wisely doing your research on vinyl fencing products, we would like to offer you a few important questions to ask your fence contractor when shopping for your new Vinyl Fence:

Is it an Environmentally friendly product without sacrificing quality? – Environmental awareness has always been a focus of all the VEKA facilities worldwide with the catalyst being a PVC recycling plant in Germany, operated exclusively by VEKA. For over 10 years, VEKA North America has focused on its own initiatives by using in-house mixed color, pre-consumer, reclaimed* PVC for agricultural post & rail as well as extruded packaging containers and liners. DualEdge Eco Layer profiles are VEKA's first introduction of this reclaimed material into the marketplace. The dual layers consist of VEKA's standard, high performance, weatherable PVC outer shell, along with it's own in-house captured PVC substrate. By using it's own material for the substrate, VEKA is assured that the highest quality, high-performance ingredients are blended into the formulation guaranteeing that DualEdge will exceed industry standards.

Is the vinyl independently certified to meet industry standards? – It is easy for an extruder to claim there vinyl is the strongest or weathers the best, but does it? Does it even meet industry standards? ***We only use profiles that are independently certified to meet or exceed ASTM F964-13.***

Made in the U.S.A? – Many brands of "economy" PVC/vinyl fence are manufactured outside the USA and don't adhere to the stringent ASTM standards. This results in a sub-par product prone to cracking, staining, brittleness, and a potential for lead to be in the product. ***We only use Vinyl Profiles that are proudly manufactured in the U.S.A and adhere to the highest production standards set forth by ASTM International.***

Are Vertical Pin Holes placed in the Posts? – A common problem we saw in early Vinyl fence installations was posts heaving up over time. The cause was finally discovered, Vinyl expands and contracts with temperature changes but the cement footing does not. Over time, the post breaks free of the cement footing, allowing the post to move up and down. Fortunately a solution was found, cut a hole in the bottom of the post to allow the cement footing to dimple into the post pinning the two together. Many vinyl manufacturers rely on the installer to cut the holes. Unfortunately, most installers are not properly equipped to cut the holes to the proper size. ***Signature Series Products cuts all the vertical pin holes in every post before the material is sent out insuring the proper size and placement.***

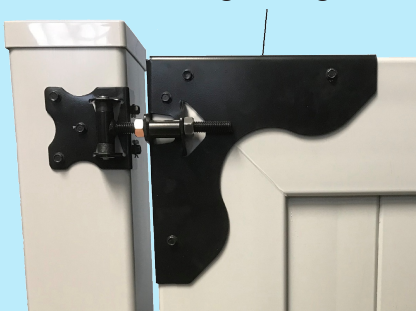
GATES

We use a welded gate frame that is both aesthetically pleasing and true to the principals of mechanically engineered structural joints. What does that mean? Our gates are the strongest and we can prove it. Although a welded gate frame is stronger than bolt or glue together gate frames, they do have one weakness. They are only as strong as the vinyl extrusion used to make them. Although the vinyl extrusion is more than strong enough under normal conditions, during high winds a free swinging gate can generate enough force to break. Some companies will put aluminum into the extrusion before welding, they claim that it makes the gate frame stronger. Since the aluminum in the different frame members are not connected, this is not the case. What actually occurs is the force is concentrated into the welded joint and failure occurs. If the aluminum in the different frame members were joined together an overall increase in strength could be realized. We spent years developing just that improvement, our **BMFH-1000 Gate Upgrade**. We start with our welded gate frame. Next, we add aluminum I-beam to the frame members. Finally, our patent pending hinge acts as a reinforcing agent to the frame by bonding the aluminum and PVC gate members together. Check out our web site www.signaturepvc.com for further information.



BMFH-1000 Gate Upgrade

Stainless steel wraps around the entire corner acting as a gusset.



Back Side

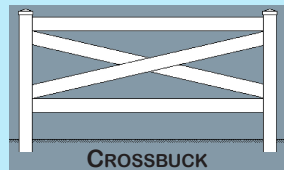
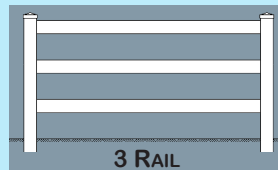
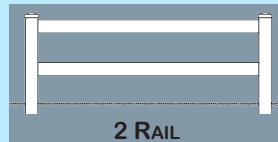


Aluminum I-beam added to increase strength



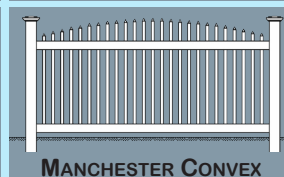
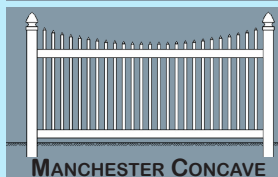
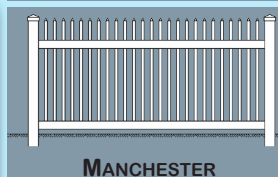
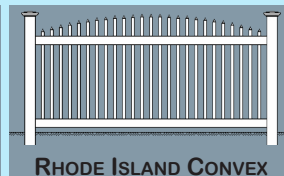
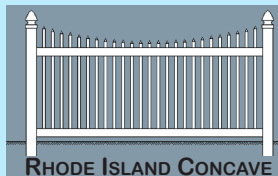
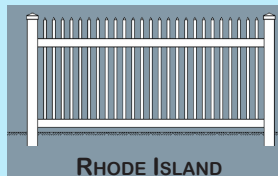
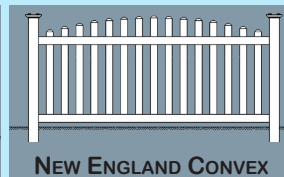
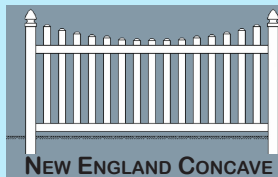
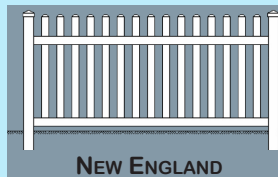
SPLIT RAIL

Our Split Rail fence makes the perfect property line or landscaping accent. The 2 rail style is 36" tall. The 3 rail style is 50" tall. The Crossbuck style is 48" tall.

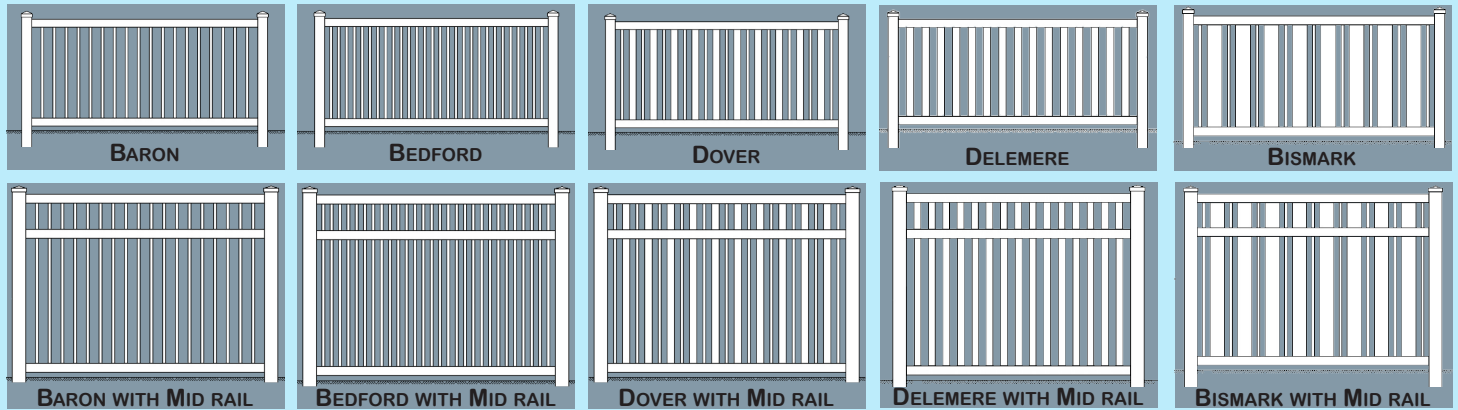


PICKET

Designed with a "good neighbor" approach, Our picket styles offer a variety of different looks to fit any home. The New England style features a 7/8"x3" picket with a standard 3" picket spacing and your choice of Dog Eared or Spade picket cap. The Rhode Island style features a 7/8"x1-1/2" picket with a standard 2" picket spacing. Finally, the Manchester style features a 1-1/2"x1-1/2" picket with a standard 2" picket space.



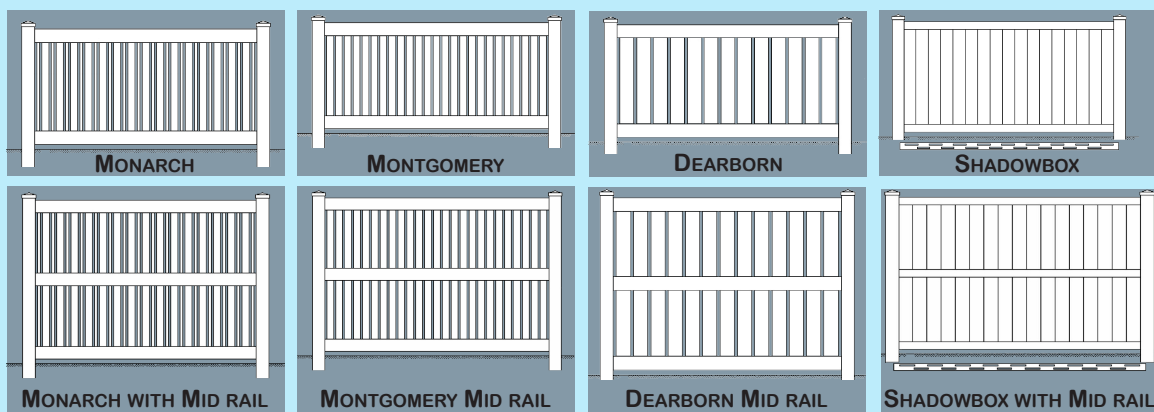
DECORATIVE



Our Decorative picket styles are designed to be the perfect accent for your yard or swimming pool. All styles are available in a B.O.C.A. approved height. The Baron style uses a 7/8" x 1-1/2" picket with a 3-1/2" picket spacing. The Bedford style uses the same picket but the picket spacing is reduced to 1-3/4". The Dover style alternates between a 7/8" x 1-1/2" picket and a 7/8" x 3" picket with a 2" picket spacing. The Delemere style uses a 7/8" x 3" picket with a 3" picket spacing. The Bismark style alternates between a 7/8" x 1-1/2" picket and a 7/8" x 6" picket with a 1-3/4" picket spacing.



SEMI-PRIVACY



Designed to provide privacy without creating a "closed in" feeling, Our Semi-privacy styles allow air flow to help keep your yard cooler. The Monarch style alternates between a 7/8" x 1-1/2" and a 7/8" x 3" picket with a 11/16" picket space. The Montgomery style uses a 7/8" x 3" picket with a 11/16" picket space. The Dearborn style uses a 7/8" x 6" picket with a 7/8" picket space. Our Shadowbox style uses a 7/8" x 6" picket offset from the center of the rail to overlap from picket to picket. Lattice or any of our decorative or picket styles can be added to the top of the fence to create a unique look.



4' high Almond
Montgomery with 5' high
Offset Mid rail Montgomery



6' high Khaki Montgomery with 2" Square



6' high Almond Dearborn with 2-3/4" Lattice



6' high Khaki Monarch with 2" Square Lattice and Pergola

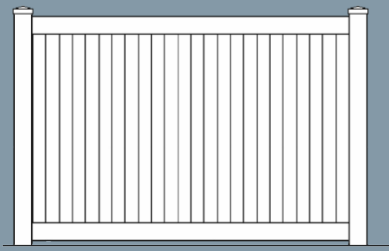


6' high Almond Shadowbox

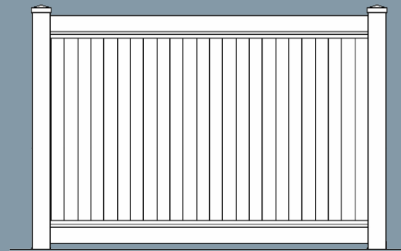


4' high White Monarch

PRIVACY



KINGSTON



GALVESTON

Our Privacy styles feature a tongue and groove board. Both styles can be customized by adding a lattice top or one of our decorative/picket styles as a top accent. The Kingston uses a 1-1/2" x 5-1/2" pocket rail. The Galveston uses a 2" x 7" Deco rail.



6' high White Kingston



6' high Khaki frame with White Picket Kingston



6' high White Kingston with 1" Lattice



6' high Almond Kingston with Bedford Accent



6' high White Frame with Almond Picket Galveston



6' high White Section with Khaki Post Kingston

OTHER PRODUCTS



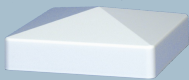
COLORS

White

Almond

Khaki

Post Caps



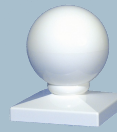
FLAT



NEW ENGLAND



GOthic



BALL



SOLAR

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